



Yarns with excellence.



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DELIVERING EXCELLENCE WITH TRUST.

Established in 1965 under the dynamic leadership of Mr. S P Oswal, Vardhman group is India's leading textile conglomerate.

The first Indian textile company to receive an ISO 9002 certificate, Vardhman today has over 21 manufacturing facilities in five states across India.

The company's advanced production facility with over 9.25 lacs spindles and a dyeing capacity of 55 tons per day is a testimony of its continuous growth.

Manufactured at state-of-the-art facilities with the latest technology, Vardhman yarns are a benchmark in quality, range and innovation in the domestic as well as International markets.

Rooted in Values, Creating World Class Textiles.

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SPINNING EXCELLENCE.



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GREY YARNS

- GREY COTTON - HOSIERY
- GREY COTTON - WEAVING
- COMPACT YARNS
- POLYESTER COTTON YARNS
- CORE SPUN YARNS



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GREY COTTON - HOSIERY

Application : Hosiery

PRODUCT RANGE

- Carded
- Combed
- Compact

OTHER SPECIAL PRODUCTS

- Ultra (Contamination controlled)
- With imported cottons like Pima, Ultima, Giza etc.
- With other than conventional cottons like Organic, Fair Trade, CMIA, BCI etc.

COUNT RANGE

Carded : 20's - 30's Ne
 Combed : 16's - 60's Ne
 Compact : 16's - 60's Ne
 Standard Package : 45.36 kg
 Availability : As per order

ADDITIONAL INFORMATION

- TFO/ Ring Doubled yarns, ability to produce yarns as per customer's needs & requirements.
- Special counts can be made against order.



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GREY COTTON - WEAVING

Application : Weaving

PRODUCT RANGE

- Carded
- Combed
- Open end

OTHER SPECIAL PRODUCTS

- Ultra (Contamination controlled)
- With imported cottons like Pima, Ultima, Giza etc.
- With other than conventional cottons like Organic, Fair Trade, BCI etc.

COUNT RANGE

Carded : 20's - 30's Ne
 Combed : 20's - 60's Ne
 Standard Package : 34 & 45.36 kg
 Availability : As per order

OPEN END

Count Range : 06's Ne-20's Ne
 Standard Package : 34 & 45 Kg (Normal)
 As per yarn length

ADDITIONAL INFORMATION

- TFO/ Ring doubled yarns, ability to produce yarns as per customer 's needs/ requirements.
- Special counts can be made against order.



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COMPACT YARNS

APPLICATION : Hosiery & Weaving

PRODUCT DESCRIPTION

- Compact yarns featured with less hairiness & more evenness.
- High strength yarns.
- High degree of uniformity, consistent quality.

OTHER SPECIAL PRODUCTS

- Lotus quality: superior quality yarns for Filafil fabrics.
- Ultra (Contamination controlled).
- With imported cottons like Pima, Ultima, Giza etc.
- With other than conventional cottons like Organic, Fair Trade, BCI etc.

AVAILABILITY

- Cotton
- Polyester/ Cotton Blends
- Cellulosic Blends

PRODUCT RANGE

- Grey
- Dyed
- Mélanges
- Elli Twist

COUNT RANGE

Compact : 20's - 100's Ne
 Elli Twist : 2/30's -2/60's Ne
 Standard Package : 34 & 45.36 kg
 Availability : As per order

ADDITIONAL INFORMATION

- TFO yarns can be made available on order.



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POLYESTER COTTON

APPLICATION : Hosiery & Weaving

PRODUCT RANGE

- Carded
- Combed
- Compact
- Recycled Yarns

OTHER SPECIAL PRODUCTS

- Ultra (Contamination controlled)
- With imported cottons like Pima, Ultima, Akala, Giza etc. against order.
- With other than conventional cottons like Organic, Fair Trade, etc. against order.

COUNT RANGE

HOSIERY

Carded : 10's - 40's Ne
 Combed : 10's - 60's Ne

WEAVING

Carded : 10's - 40's Ne
 Combed : 10's - 60's Ne

Blends Available : PC (65:35 , 52:48, 40:60)
 (Other blends also available as per order)

Standard Package : 46.5 kg (For Hosiery & Weaving)

Availability : As per order

ADDITIONAL INFORMATION

- TFO yarns can be made available on order.
- Special Counts & blends can be made against order.



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CORE SPUN YARNS

Product Description

A yarn consisting of an inner core yarn surrounded by staple fibres. A core spun yarn combines the strength and/or elongation of the core thread and the characteristics of the staple fibres which form the surface.

PRODUCT RANGE

- Carded
- Combed
- Slub
- Siro Double Yarn

COUNT RANGE

- Carded : 7's to 20's Ne
- Combed : 10's to 100's Ne
- Slub : 10's to 26's Ne
- Siro Double : 2/20's to 2/60's Ne
- Standard package : 1.89 kg
- Inner Fibre : Invista Lycra, Spandex
- Denier : 20, 40, 70, 105, 140, T-400

AVAILABILITY

- Cotton & Cotton Blends
- Polyester & Blends
- Cellulosic Blends

OTHER SPECIAL PRODUCTS:

- Polyester Cotton, Organic, Fair Trade, Cellulosic Blends like (Viscose, Tencel, Modal, Linen).
- We can produce Polyester Fibre in Core on special order.
- All the above yarns are available in Contamination control.

APPLICATIONS

Weaving

Bottom Weights, Shirting, Tops, Denim, Shawls, Bandages





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DYED YARNS

PACKAGED DYED YARNS

RANGOLI

GASSED MERCERIZED YARNS



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PACKAGED DYED YARNS

Product Description

Dyed yarns for knitting & weaving in cone form.

PRODUCT RANGE

Available in 100% Cotton & Blended fibres

- Star : Regular quality Dyed yarns
- Star Gold : A very superior quality dyed yarns
- Yarns are available through Ring Spun, Compact & Vortex technology
- With Indian cotton & imported cotton Like Pima/ Giza
- With Blends Like Polyester/ Acrylic
- With Cellulosic Blends: Viscose/ Modal/ Micromodal/ Tencel/ Bamboo
- With Special Fibers: Wool/ Linen/ Coolmax/ Nylon/ Silk/ Lycra
- With Organic , Fair Trade/ BCI Cotton
- Gassed Dyed yarns/ Slub Dyed yarns

COUNT RANGE

Ne 16 to Ne 80

Two Ply TFO doubled also available

LOT SIZE

Sample : 5 kg to 50 kg

Bulk : 100 kg to 1000 kg

Availability : As per order

Shades Available : Indented shades available

APPLICATIONS

Hosiery & Weaving

ADDITIONAL INFORMATION

Antibacterial finish & antifade yarns are also available.



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RANGOLI

Product Description

Rangoli, MELANGE Yarns (commonly known as heathers) is a profusion of colored & Greige fibers available in 1000 shades from the house of Vardhman in a variety of fibers and blends.

PRODUCT RANGE

- 100% Cotton (Indian & imported fibers)
- Cotton blended with Polyester
- 100% Acrylic and blends with Cotton
- 100% Cellulosic and blends with Cotton
- Special Fiber blends (Nylon, Wool, Linen, Silk) with Cotton
- Jaspe-Roving Grindle
- Organic, Fair-trade, Fair-trade Organic and BCI
- Neppy Melange

Above Products are available in Combed, Compact, Gassed Mercerized, Slub & Injecta Slub technologies.

COUNT RANGE

Ne 16 to Ne 70 Two Ply TFO doubled also available

Lot Size : No constraints

Standard Package : 47.7 kg

Availability : As per order

APPLICATIONS

Hosiery & Weaving





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GASSED MERCERIZED

Product Description

Gassed mercerized yarns provides unique lustre, negligible shrinkage and pilling free end product, stronger yarn for higher durability, fast to post Mercerizing, majestic handle & look, anti-bacterial finish on request.

PRODUCT RANGE

- Indian Cotton • American Cotton • Egyptian Cotton
- Slubs • Heather • Organic • Antifade • Grindles
- Space Dyed • Hydrophillic • Cotton Bamboo
- Cotton Modal

COUNT RANGE

Ne 2/10 to 2/100 Ne

Lot Size : 20 kg to 640 kg

Standard Package : 20/40 kg (With one kg per cone)

Availability : As per order

SHADES AVAILABLE

Mercerized	: More than 400 shades
Grindles	: More than 100 shades
Melanges	: More than 25 shades
Space Dyed	: More than 100 shades

APPLICATIONS

Circular Knitting Garments	: Shirts/Tops
Flat Knitting	: Sweaters
Others	: Socks, Terry Towels, Home Furnishing
Weaving	: Shirting's & Suiting's

ADDITIONAL INFORMATION

- Special Counts can also be made against order.
- Indented shades are also made against order.





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SPECIAL BLENDED YARNS

SLUB YARNS

SANSPILL - VORTEX YARNS

CELLULOSIC YARNS

SPECIAL BLENDED YARNS

SUSTAINABLE YARNS - BCI, ORGANIC
FAIR TRADE, RECYCLED YARNS

ULTRA - CONTAMINATION CONTROLLED YARNS



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SLUB

Product Description

Slub Yarn is categorized as fashionable yarn with fancy effect. These yarns are specially engineered to a specific pattern of mass, length & frequency.

Designs & Structures

Short slub, Medium slub, Long slub, Multi counts, Multi twist, Multi slub

Special Effects

- Reverse slub • XSS slub • Pseudo slub
- Neppy look slub • Injection slub

PRODUCT RANGE

- Greige • Dyed • Melange • Gassed Mercerized

Blends option:

All kind of Cellulosic fibers viz: Cotton, Viscose, Modal, Tencel, and Bamboo are in 100% and blended with synthetic fiber like Polyester, Acrylic.

Special Cotton Range :

- American, Egyptian, Organic, Fairtrade, BCI
- Ultra (Contamination controlled)

APPLICATIONS

Weaving : Denim, Bottom Weights, Shirting's
 Hosiery : T-Shirts, Tops, Kid's Wear

COUNT RANGE

Count range : 6's Ne - 80's Ne
 Lot Size : 10 kg & above
 Standard Package : 40 - 45 kg
 Availability : As per order

ADDITIONAL INFORMATION

- Also doing various designs in two-ply slub yarn
- We are using latest technology, which gives the slub yarn higher strength and provides different slub structures



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SANSPILL - VORTEX YARNS

Product Description

Yarn spun from spinning technology which utilizes vortex flow of compressed air and provides unique yarn structure with rich combination of functional and fashionable features as described below.

- Less hairiness & Clear appearance
- High resistance to Pilling & abrasion
- High moisture absorption
- Less shrinkage & High wash resistance
- Better drape especially when Spun with Cellulosic fibers.

PRODUCT RANGE

- 100% Cellulosic and blends with other cellulosic fiber (Viscose, Modal, Tencel, Bamboo)
- Cellulosic blends with Cotton fibers
- Polyester blends with Cotton or Viscose
- Tri Blends

COUNT RANGE

14's Ne – 60's Ne
 Availability : Against order

APPLICATIONS

Weaving : Shirting, Suiting
 Hosiery : Ladies Apparels
 Home Furnishings : Bath Towels, Sheeting

ADDITIONAL INFORMATION

The Vortex yarn could be spun in two variants as described below:

- High pilling resistance with optimum fabric handle.
- Optimum pilling resistance with relatively softer fabric handle.



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CELLULOSIC

Product Description

Yarn spun from fiber made by spinning reconstituted Cellulose extracted from wood pulp.

PRODUCT RANGE

• Viscose & Blends • Modal & Blends • Micromodal & Blends • Tencel & Blends • Bamboo & Blends • Cellulosic fiber blended with special fibers like Silk, Wool, Polyester, Linen, Nylon, Acrylic

COUNT RANGE

20's Ne – 60's Ne

Availability : Against order

APPLICATIONS

Weaving : Shirting, Suiting

Hosiery : T-Shirts, Tops, Socks, Inner wear, Home Furnishings, Bath towels etc.

ADDITIONAL INFORMATION

- Also available in dyed, slub and mélanges yarn.
- Could be spun from both Ring Frame and Vortex route.



SPECIAL BLENDED

The fibers which are branded by their name itself and add value by way of giving following feature to the final garment as:

- Sheen • Softness • Hazy look • Blended color effect

Offering with other special fibers like:

- Acrylic • Wool • Nylon • Silk • Linen • Coolmax
- Cashmere wool etc.

Blend options :

With Cotton, Polyester, Modal, Tencel, Bamboo, etc.

PRODUCT RANGE

- Greige
- Dyed
- Mélanges

APPLICATIONS

Hosiery & Weaving



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COUNT RANGE

Count range : 30's Ne - 60's Ne

Lot Size : 10 kg & above

Standard Package : 20 - 40 kg

Availability : As per order

ADDITIONAL INFORMATION

- Two ply yarns are also available.
- Tri Blends are also available.





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SUSTAINABLE YARNS - BCI, ORGANIC FAIR TRADE & RECYCLED YARNS

Product Description

Can offer BCI yarns, organic, fair trade & recycled yarns.

PRODUCT RANGE

- Greige • Dyed • Mélanges • Gassed Mercerized
- Slubs • Fair Trade • Organic fairtrade • Lycra
- Polyester Cotton

ADDITIONAL INFORMATION

- Certified with Control union
- Two ply yarns are also Available



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ULTRA

Product Description

Contamination controlled yarns.

COUNT RANGE

HOSIERY & WEAVING

Combed : 16's - 60's Ne

Compact : 16's - 60's Ne

Availability : As per order

AVAILABILITY : GREY & DYED

PRODUCT RANGE

- GREY
- DYED

AVAILABILITY

- COTTON & COTTON BLENDS
- POLYESTER & BLENDS
- CELLULOSIC BLENDS

ADDITIONAL INFORMATION

- Contamination controlled yarns with imported cotton also available.
- Two Ply yarns also available.





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ACRYLIC YARNS & ACRYLIC BLENDED YARNS

GREY ACRYLIC YARNS
DYED ACRYLIC YARNS
FANCY YARNS
HAND KNITTING YARNS



GREY ACRYLIC

Product Description

Wet spun Acrylic yarns (Both High bulk and regular).

COUNT RANGE

Hosiery	: Ne 2/22, 3/16
Textile	: Ne 1/22, 2/36, 1/40, 2/40, 2/60
Standard Package	: 60 kg (Yarn on Hanks)
	: 44.4 & 50 kg (Yarn on cones)
Availability	: Ex-Stock

ADDITIONAL INFORMATION

- Made from fiber based on Exlan Technology
- Yarn with better dye uptake, good standing, brighter and brilliant shades
- Following qualities are also available in 2/22 Hosiery count on demand viz
- 2/22 VIP Ultra - better softness
- 2/22 Exclusive - better standing and guffness



DYED ACRYLIC

Product Description

Dyed Bulked & Regular Acrylic Yarn.

PRODUCT RANGE

- Daffodil Ultra - 100% Acrylic Dyed bulked yarn with crispy feel and excellent resiliency, better for tough usage.
- Daffodil Super - 100% Acrylic Dyed bulked yarn with soft feel and good resiliency, better suitability for fashion garments.
- Softee - 100% Acrylic Dyed bulked yarn having super soft feel.
- Marina - 100% Acrylic Mélange bulked yarn.

SHADES AVAILABLE

Shade card : 40 shades
Indented shades can also be made available.

COUNT RANGE

Daffodil Ultra	: 2/31 DMM
Daffodil Super	: 2/31 DMM
Softee	: 2/31 DMM & 2/51 DMM
Marina	: 1/23 DMM & 2/23 DMM
Standard Package	: 36 kg (on cones) & Cone Weight - 2.0 kg
Lot Size	: 30/60/120/240/750 - (2/51 Softee) : 36/66/130/264/840 - (2/31 Softee, Daffodil Ultra & Daffodil Super)
Availability	: Ex stocks + Indents





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FANCY

Product Description

100% Acrylic and blended Spun and Structured Fancy yarns available in Dyed form.

SPUN FANCY YARN

- Specialized acrylic yarn, Semi-Dull yarn, Low Pill yarn and Super Bright yarn.
- Specialized acrylic yarns blended with various types of Nylons like Trilobal (Sparkling), Mohair type, Angora type, Cashmere type etc.
- Specialized acrylic yarns blended with natural fibers like Wool, Mohair, Viscose etc.

STRUCTURED FANCY YARNS

- Boucle (Ring), Slub, Brushed, Knop yarns.
- Feather yarn, Tape yarn, Flurry yarn, Chain yarn
- Chenille yarns.

COUNT RANGE

Spun Fancy Yarns - 8.0-35 Ne
 Structured Fancy Yarns - 0.2-10 Ne
 Lot Size : Dyed 36/66/130/264/500/840 kg.

SHADES AVAILABILITY

As per shade cards besides indented shades.

ADDITIONAL INFORMATION

Acrylic Nylon blended Fancy yarn in Greige form with the brand name 'Twinkle' is also available on demand.



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HAND KNITTING

Product Description

Hand Knitting Yarn is available in Hank/ Lachhi/ Ball.

COUNT RANGE

4 Nm - 21 Nm in 2, 3, 4 Ply
 Lot Size : 30/60/120/240/500 kg

Standard Package : 60/24/16 Kgs in Hank, Lacchi & Ball Packing Respectively

Availability : Ex stocks + Indents

YARN STRUCTURE

Conventional Spun, Brushed, Crochet, Flag, Flurry yarns, Boucle, Sequins, Tubular yarns.

ADDITIONAL INFORMATION

Over 36 products available for all age groups in various blends and varieties of 100% Acrylic, Acrylic-Nylon, Acrylic-Polyester, 100% Polyester, Acrylic-Wool, Acrylic-Wool-Mohair.





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VARDHMAN GROUP TEXTILE UNITS

GROUP COMPANY	UNIT NAME	LOCATION	PRODUCT RANGE
Vardhman Textiles Ltd.	Auro Weaving	Baddi	Grey & Blended Woven Fabric
Vardhman Textiles Ltd.	Auro Textiles	Baddi	Processed Fabric
Vardhman Textiles Ltd.	MSM Textile Division	Baddi	Grey & Processed Fabric
Vardhman Textiles Ltd.	Auro Spg	Baddi	Cotton, Blended yarn
Vardhman Textiles Ltd.	Vardhman Spg Mills	Baddi	Cotton yarn
Vardhman Textiles Ltd.	Auro Dyg	Baddi	Yarn & Fibre Dyeing
Vardhman Textiles Ltd.	VSGM-1	Ludhiana	Cotton, Blended, Acrylic, Hky & Fancy yarn
Vardhman Textiles Ltd.	VSGM-2	Ludhiana	Hank Dyeing
Vardhman Textiles Ltd.	Mahavir Spinning Mills	Hoshiarpur	Gassed Mercerized Yarns
Vardhman Textiles Ltd.	Arihant	Malerkotla	Cotton, Blended, Acrylic, Melange Yarns
Vardhman Textiles Ltd.	Anant	Mandideep	Cotton, Blended yarn
Vardhman Textiles Ltd.	Arisht	Baddi	Cotton, Blended yarn
Vardhman Textiles Ltd.	Vardhman Yarns	Satlapur	Cotton, Blended yarn
Vardhman Textiles Ltd.	Vardhman Fabrics	Budhni	Cotton, Blended yarn
VMT Spg Co.Ltd	VMT	Baddi	Cotton, Blended yarn
Vardhman Yarn & Threads Ltd.	VYTL-I	Hoshiarpur	Sewing thread-Cotton Synthetics
Vardhman Yarn & Threads Ltd.	VYTL-II	Ludhiana	Sewing thread-Cotton Synthetics
Vardhman Yarn & Threads Ltd.	VYTL-III	Perundurai	Sewing thread-Cotton Synthetics
Vardhman Yarn & Threads Ltd.	VYTL-IV	Baddi	Sewing thread-Cotton Synthetics
Vardhman Acrylics Ltd.	VAL	Bharuch	Wet Spun Acrylic Fiber & Tow



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